

**Garant****Indexable insert for turning VBMT 160404, for finish machining, Grade: HB7140-2****Order data**

Order number	261152 HB7140-2
GTIN	4067263329824
Item class	21G

**Technical description**

ISO code indexable insert	VBMT 160404
Cutting conditions	heavily interrupted
Main application	M
Grade	HB7140-2
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting speed $v_c$ main application	70 - 230 m/min
Cutting depth $a_p$	0.2 - 1.5 mm
Chip breaker	VS
Tool material	Carbide

Coating	coated
Corner radius	0.4 mm
Feed f	0.1 - 0.3 mm/rev.
Type of product	Indexable insert for turning